Porous Filter Optimization to Improve the Safety of the Medium-Voltage Electrical Installations During an Internal Arc Fault

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Abstract-Electrical power distribution equipment, such as medium-voltage (MV) switchgear, must be designed to withstand the pressures and temperatures of gases resulting from an internal arcing fault. An original way to limit the external effects of the arc consists in channeling downward the gas flow across a filter composed of a granular porous medium in order to absorb the abrupt pressure wave and to cool the hot gas flow. In this paper, we propose an optimization of the MV switchgear configuration to enhance the porous filter efficiency where we manage to strongly reduce the external manifestations of the arc fault. On one hand, we employ the numerical simulation tool lying on a physical model where the major events are taken into account. On the other hand, real experimental tests have been performed according to the IEC standards and pressure and temperature histories obtained by numerical simulation are compared with the experimental measurements.

Index Terms—Finite volumes, internal arc fault, medium-voltage (MV) cubicle, nonconservative system, porous filter, simulation.

I. INTRODUCTION

A. Safety of Electrical Equipment

ESPITE the continuous optimization effort to increase safety of electrical switchgear, critical electrical accidents occur during operations. Although the occurrence of an arcing fault inside medium-voltage (MV) switchgear leading to personal injury or material damaging is extremely rare, it cannot be completely disregarded. Associations, such as the International Electrotechnical Commission (IEC) are specifying the requirements for new safety features in switchgear in order to minimize the arcing fault effects. These specifications or testing procedures, summarized in a common set of guidelines of the IEC

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standard [1], provide a number of criteria aimed at the assessment ability of an installation to limit the risk of personal injury in the event of an internal arc fault. Electrical power distribution equipment has to be designed to withstand the pressures and temperatures of gases associated with an internal arcing fault.

B. Arc Fault

Arc faults within MV switchgear usually start as a phase-toground fault and very quickly a three-phase fault occurs. This electrical accident can be provoked by a large number of factors, including:

- defective or aging insulating materials;
- poor bus or cable connections;
- poor maintenance;
- · human error;
- · presence of moisture, dust, or vermin;
- improper bus joints;
- incorrect protective/safety devices.

An internal arcing fault in switchgear is developed in a few milliseconds and a huge amount of energy blows up (several megajoules over the typical 1-s test duration). The total energy dissipated by the arc is proportional to the square of the short-circuit current I and the arc duration t, hence proportional to I^2t , and the resulting damage mainly depends on the two characteristics parameters.

Electrical experience with gas-insulated switchgears shows that a wide panel of physical processes occurs when an arc fault occurs in this equipment, and a short description of the explosion history is as follows.

- Stage 1 is the compression phase which begins at the initial time t=0 s when the arc is initiated.
- The air surrounding the arc is thereby heated up to temperatures of several thousand Kelvins while the pressure increases to a maximum internal pressure controlled by a gauged safety valve.
- Stage 2 is the expansion phase which begins when the maximum pressure has been reached and the safety valve bursts, causing the sudden gas ejection outside the sealed container. A strong shock wave is generated and propagates toward the filter in a few milliseconds.
- Stage 3 is the emission phase. The hot gas flow generated by the arc goes outside the metal tank, producing particles and dust. This phase typically lasts from 50 to 100 ms following cubicle dimensions.
- Stage 4 is the thermal phase in the explosion process and goes on until the arc is extinguished. An increasing part

of the energy is consumed by heating, melting, as well as evaporating electrodes and cladding material. Toxic components (from insulation and other materials) and vaporized metal particles may be present in the ejected gas. Since the high-temperatures range is between 10 000 K and 20 000 K in the plasma core, a portion of the energy is employed in dissociation and ionization of the gas molecules while another part contributes to the thermal radiation, heating the surrounding material.

C. Models

Internal arc testing of MV switchgear requires great experimental, technical, and financial efforts which motivate lower costly investigations tools based on numerical simulations. In the past, investigations on the MV switchgear focused on the internal arc pressure assessment using an analytical calculation method [2]–[4]. Older methods were based on a simplified energy balance of the arc fault where the authors assume that only a few parts of the electrical energy dissipated by the arc column generate the overpressure. These methods are too poor and cannot be generalized for various geometries of equipment.

More recently, theoretical methods based on computational fluid dynamics (CFD) methods have been worked out to describe the pressure wave and the gas flow, taking into account more complex parameters, such as the exact switchgear geometry [5]–[11]. The CFD modeling has been updated in recent studies where the thermal transfer as radiation [9], [10] and the vaporization of the electrodes [12] have been investigated, enabling the determination of gas temperature distribution and a good assessment of the internal pressure everywhere in the device.

New concepts have been introduced to improve the switchgear safety. A porous filter located at the bottom of the MV switchgear [13] has been tested to satisfy the IEC requirements. Numerical simulation tools based on the gas-flow model in porous media have been carried out in [14] and [15] to evaluate the filter impact on the gas temperature (cooling) and the pressure wave (reducing the gas velocity). The simulation was set up with a simplified arc model where the lighting arc is represented with source terms: electrical power and mass are injected in a small volume fraction of the cubicle where the electric arc is supposed to expand.

In this paper, we present experimental and numerical investigations on internal arcs where the MV switchgear integrates a porous filter. The filter has been designed with numerical tools in order to limit the external manifestations of the internal arc fault. We employ a numerical method based on a fractional step technique where we use a specific finite volume solver for gas flow in porous media [16]. The organization of this paper is as follows. In Section II, we present the MV switchgear and the computational domain used in simulations and we present in Section III the experimental measurements. Section IV is devoted to the presentation of the governing equations to model the arc fault and the gas flow in porous medium. We briefly recall the numerical method we employ to obtain an approximation of the nonconservative system solution. Section V deals with the



Fig. 1. MV cubicle photo from a test setup.

comparisons between experimental data and numerical simulations results.

II. GEOMETRY OF THE MV CUBICLE

Fig. 1 shows the front view of the tested MV switchgear. The test setup is consists of an enclosed cubicle, which contains the electrical apparatus, filling at the atmospheric pressure of an insulating gas. According to IEC recommendations, air is employed during the test whereas the commercial apparatus is filled with SF_6 to increase the dielectric coefficient.

Fig. 2 shows a schematic sectional view of the MV cubicle geometry. The switchgear is divided in five compartments as follows

- The sealed metal tank, containing the current interruption device, is the location where an internal arc fault may be initiated.
- 2) The buffer area separates the metal tank equipped with a safety valve gauged at a limit pressure. The bursting of the valve limits the overpressure and avoids the cubicle destruction.
- 3) The porous filter, composed of a deformable granular medium fixed by metallic grids. The porosity is about 0.6 with 8-mm mean diameter particles. The porous medium characteristics are chosen so that the filter limits the overpressure below and drastically cools the hot gases.
- 4) The connection compartment contains the cables feeding the current to the equipment. It communicates with the filter (no separation between both compartments).
- 5) The exhaust duct where the hot gases are ejected to the exterior (uncritical regions).

In addition, we indicate in Fig. 2 the position of the sensors we employ in the experimental setup: P_T (tank pressure), P_B (buffer pressure), T_B (buffer temperature), T_{F5} cm, T_{F10} cm (temperature of the porous filter with 5- and 10-cm depths) and T_E (exhaust temperature). Of course, history curves coming from numerical simulations are extracted at the same location points. In addition, we indicate two numerical sensors T_A (arc temperature) and T_V (valve temperature).

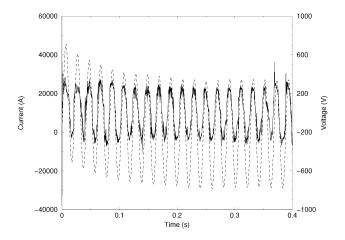


Fig. 2. Sectional view of MV switchgear with compartment dimensions and locations of the pressure and temperature sensors.

III. EXPERIMENTAL TESTS FOR THE MV SWITCHGEAR

A. Electrical Setup

The internal arc tests are carried out following the specifications of the IEC standards [1]. The arc fault was performed with 20-kA current over 1 s (the nominal operating current is 630 A for such an apparatus). It stands for a short-circuit current value 30 times higher than the nominal current.

The arc is ignited in the metal tank by a thin copper wire between the active parts of the short-circuited CB device. As soon as the high current is flowing through, the wire is instantaneously melted and an arc comes out between phases and remains as long as the current is maintained (i.e., 1 s in the test).

The arc plasma is essentially resistive where a voltage drop of 300 V takes place between the short-circuited phases. The electrical power, induced by the high current value and the arc resistance, reaches huge values (more than 10 MW). This high power can only be provided over 1 s by the power station laboratory.

Fig. 3 shows the phase current and voltage recordings. The current root mean square (rms) value has to be maintained to 20 kA during the entire test. Consequently, the current peak value on the asymmetric phase of the three phases system reaches 50 kA. No phase difference between the voltage and current curves confirms the predominant resistive behavior of the electric arc. Adding the three phases, the total electrical power is given in Fig. 4 and time integration over the test duration provides an injected energy amount around 15 megajoules.

B. Pressure and Temperature Recordings

Pressure rise was measured at different locations (metal tank, buffer, and connection compartment) on the tested cubicle with transducers. Pressure indications are useful to obatin informations on the mechanical stress undertaken by the compartments of the cubicle, especially during the very beginning of the test (stages 1-2-3). According to the IEC standards, the apparatus has to withstand the internal pressure load, and the switchgear structure must be preserved and mechanical deformations limited.

Another requirement is to control the hot gas flow during the arc fault in order to avoid any personal injury around the ap-

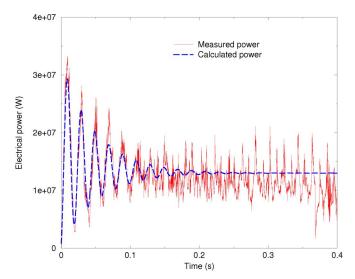


Fig. 3. Phase current (dashed line) and voltage (solid line) recorded in the test.

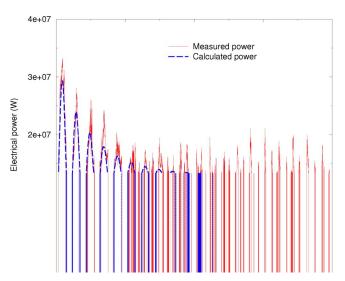


Fig. 4. Electrical power obtained by measurement and by interpolation.

paratus. Thermal indicators are placed at locations defined by the standard to validate these criteria. Moreover, we set up in this test an extra measurement of temperature of the gas, using fast K-type thermocouples whose time responses are between 5 and 20 ms, quite adapted to the evolution of the thermal rise. The thermocouples are located far enough from the arc location to measure temperature in their nominal functional range (between 300 and 1500 K). In this experiment, they were placed in the buffer, in the exhaust duct, and inside the filter.

IV. MATHEMATICAL MODELING AND NUMERICAL METHOD

A mathematical model for a gas flow generated by arc faults in MV switchgears has been developed in [14] in the 1-D framework and its extension for 2-D geometries has been proposed in [15]. We briefly recall the set of equations used to describe the process. The model is based on the compressible gas equations where the porosity function is integrated in the model as a new variable, allowing us to treat the gas and the porous medium areas with the same model structure (i.e., the air is seen as a porous medium of porosity equal to one). Specific source terms,

such as heat or mechanical transfers, are added in the areas where the porosity is lower than one while energy and mass injection are prescribed in the plasma zone. In the 2-D situation, the governing equations write

$$\frac{\partial U}{\partial t} + \frac{\partial F(U)}{\partial x} + \frac{\partial G(U)}{\partial y} = NCT(U) + S(U) \tag{1}$$

with the notations

$$U = \begin{pmatrix} \phi \\ \rho \phi \\ \rho \phi u \\ \rho \phi v \\ \phi E \end{pmatrix}, F(U) = \begin{pmatrix} 0 \\ \rho \phi u \\ \rho \phi u^{2} + \phi P \\ \rho \phi uv \\ \phi u(E + P) \end{pmatrix},$$

$$G(U) = \begin{pmatrix} 0 \\ \rho \phi v \\ \rho \phi uv \\ \rho \phi v^{2} + \phi P \\ \phi v(E + P) \end{pmatrix}, NCT(U) = \begin{pmatrix} 0 \\ 0 \\ P \frac{\partial \phi}{\partial x} \\ P \frac{\partial \phi}{\partial y} \\ 0 \end{pmatrix},$$

$$S(U) = \begin{pmatrix} 0 \\ r_{abl} \\ -\phi^{2} \frac{\mu}{k} u - \phi^{3} \beta \rho u |\mathbf{V}| \\ -\phi^{2} \frac{\mu}{k} v - \phi^{3} \beta \rho v |\mathbf{V}| \\ \frac{kP_{inj}}{V_{inj}} - 2\pi \epsilon_{n} - h_{v}(T - T_{s}) \end{pmatrix}$$

where U represents the vector of the conservative variables, F(U) and G(U) are the flux vectors with respect to space variables x and y, NCT(U) represents the nonconservative term $P\nabla\phi$ taking the porosity variation into account, and S(U) represents the source terms (mechanical and thermal transfers, energy and mass injected).

The notation is classical: ρ is the gas density, $\mathbf{V} = (u, v)$ the velocity components, P is the pressure, ϕ is the porosity, and E is the total energy per unit volume given by

$$E = \rho e + \frac{1}{2}\rho |\mathbf{V}|^2.$$

with e being the specific internal energy and $|\mathbf{V}| = \sqrt{u^2 + v^2}$ being the norm velocity field. In addition, to close the system, we use the ideal gas equation of state $P(\rho,e) = (\gamma-1)\rho e$ where γ denotes the ratio of specific heats, and the gas temperature T is obtained by a function T = T(e), taking into account the dissociation and the ionization of the gas.

We now present the source term we use in the model. We refer to [14] and [15] for a detailed description of the source term expressions and their impact on the flow.

• The internal arc effects are modelled with a volume heat source $P_{\rm inj}/V_{\rm inj}$ and a volume mass source $r_{\rm abl}$ prescribed in the electric arc zone where the electric arc power $P_{\rm inj}$ is directly deduced from the measured electrical power while $V_{\rm inj}$ is the volume where the arc is assumed to expand. In fact, only an energy fractional part k (called the thermal transfer coefficient) contributes to the air heating and $kP_{\rm inj}$ represents the fraction of the electric power we prescribe in the energy equation where coefficient k is deduced from the experimental test. On the other hand, the mass source term representing the vaporized material is assumed to be directly proportional to electric energy and we

- set $r_{abl} = \tau_{abl}(kP_{inj}/V_{inj})$ where τ_{abl} is the vaporized mass coefficient per Joule.
- The mechanical interactions between the gas flow and the porous medium are modelled with the Darcy force (linear load loss) and Forchheimer force (singular load loss).
- The thermal transfer in the porous filter is evaluated in function of the differential between the gas temperature T and the porous medium temperature T_s with an expression of the form $h_v(T-T_s)$ where the coefficient h_v mainly depends on the flow velocity.
- The radiation losses are evaluated by the net emissive coefficient technique where we assume that the plasma is a homogeneous ball or cylinder.

To deal with the numerical approximation, we provide a short description of the finite volume method we use to solve the non-conservative Euler system. We consider a conforming unstructured mesh \mathcal{T}_h of the 2-D domain Ω , composed of triangles (or cells) $C_i \subset \Omega, \ i=1,\ldots,I$. We denote by $\nu(i)$ the index set of the neighbouring triangles C_j which share a common edge S_{ij} with the cell C_i and by $\mathbf{n}_{ij}=(n_{ij,x},n_{ij,y})$ the external unit normal vector from cell C_i .

Let $(t^n = n \Delta t)_{n \in \mathbb{N}}$ be a uniform subdivision of the time interval $[0, +\infty[$ that we aim to compute a constant piecewise approximation of the solution U on each cell C_i . To this end, U_i^n represents an approximation of the average of U on C_i at time t^n and we solve the nonconservative system without source terms (i.e., without S(U)) by using the general finite-volume scheme

$$U_i^{n+1} = U_i^n - \frac{\Delta t}{|C_i|} \sum_{j \in \nu(i)} |S_{ij}| \mathcal{F}(U_i^n, U_j^n, \mathbf{n}_{ij})$$
 (2)

where \mathcal{F} is a numerical flux proposed in [16] specifically designed for nonconservative problems.

Finally, the global algorithm reads: assume that we know an approximation U_i^n for all C_i at time t^n :

- we compute a new approximation $U_i^{n+1/2}$ at time t^{n+1} with (2):
- we integrate the source term with a Runge-utta method to evaluate the solution at time t^{n+1} ; for example, the simple forward Euler scheme gives

$$U_i^{n+1} = U_i^{n+1/2} + \Delta t S(U_i^{n+1/2}).$$

V. COMPARISON BETWEEN NUMERICAL SIMULATIONS AND EXPERIMENTAL DATA

A. Optimized Cell

We have carried out several series of numerical simulations in order to design an optimal porous filter which respects technical and economical constraints. The first issue we have addressed consists in testing three porous filter geometries where we have modified the height following the *y*-direction (see Fig. 2): namely, 120, 180, and 260 mm. We have observed that the filter size has no impact on the metal tank pressure but the gas temperature and velocity at the exhaust level are two three times more important with the 120-mm-high filter than the 260-mm-high filter. Moreover, the incident shock wave generated by the safety valve bursting reaches the side wall situated under the

porous media after crossing the 120-mm filter and generates a reflected wave. This phenomenon is not observed with the other filters.

The second series of numerical tests concerns the grain diameter since it has a strong impact on the permeability and the porosity of the filter. The 8-, 15-, and 30-mm grain size filters have been numerically simulated where the porosity, the Darcy, and Forchheimer coefficients have been evaluated in function of the particle size. With the finest grain configuration, the heat transfer is more efficient since the gas velocity is lower and the fluid remains in contact with the cold medium for a longer time. The major drawback of fine porous media is the heavy reflected pressure wave resulting from the valve opening (sometime twice the incident pressure wave). Such a reflected wave can damage the tank enclosure and leads to the apparatus explosion. We have also performed simulations with two porous media layers with different porosity (the higher porous one is above) and we succeed to both reduce the reflected wave and improve the heat transfer.

At last, we have paid attention to the geometrical configuration of the buffer. Indeed, numerical simulations point out that the major part of the gas crosses the porous media on the left top side of the filter corresponding to the least resistant path for the flow. The result is that most of the filter volume does not have an effect on the flow. To improve the cooling, we force the flow to go through a larger part of the filter by increasing the left and right edges of the filter support, and numerical simulations prove that the ejected gas temperature is drastically reduced.

In conclusion, based on the numerical simulations, we have designed the following optimized porous filter with the characteristics: size 180 mm, particle diameter 8 mm, porosity 0.6, edge size 8 mm, and we shall present in the following text the comparisons between the new experimental cell and the numerical simulations.

B. Experimental and Numerical Conditions

The 2-D computational domain is composed of the metal tank, the safety valve, the buffer, the porous filter, the connection compartment, and the exhaust duct (see Fig. 2) and computations have been performed with a mesh of 7000 triangle elements. At the initial time t=0 s, the MV cubicle is filled with air at atmospheric pressure, at ambient temperature, and the gas is at rest. The internal arc fault zone is represented by a disk area inside the metal tank. We prescribe a reflection boundary condition on the walls by using the ghost-cell technique [16] and a transmission condition at the exhaust duct. To simulate the valve bursting when the critical pressure in the metal tank is reached, we first impose a reflection condition at the valve boundaries, then we cancel the condition at the very moment when the critical pressure is reached in the valve vicinity (i.e., $P_c=2.6\times10^5$ Pa).

We have simulated an internal arc fault on the first 400 ms to investigate the thermal phase. As mentioned in the previous section, the electrical arc is modelled by a local energy source

term linked to the electrical power $P_{\rm inj}$ determined from an experimental test. We have obtained the following formulation:

$$P_{\text{inj}} = P_{\text{avg}} \left[1 + e^{-t/\tau} \left(\frac{1}{4} + \frac{5}{4} \sin(2\pi f (t - t_m)) \right) \right]$$

where $P_{\rm avg}$ is the average power term, f is the frequency, τ is the relaxation time, and t_m is the time of rise.

In the interpolate power curve, only a fraction k of the arc power $P_{\rm inj}$ is injected in the plasma zone because the energy consumed for heating, melting, and vaporization of electrodes is not modelled. As for a given experimental arrangement, the thermal transfer coefficient k has to be estimated and mainly depends on several parameters, such as the insulating gas, electrode material, and gas density. In [2], the authors summed up the k evaluations used in former research works. The k-values differ in function regarding calculation methods and the complexity degree of the model (i.e., radiation losses, convection, and conduction). In practice, coefficient k spaces out between 0.2 to 1 and we have evaluated k=0.7 for this specific configuration.

To evaluate the mass source term, we assume that the vaporized mass rate is directly proportional to the input electrical power

$$r_{\rm abl} = \tau_{\rm abl} \frac{kP_{\rm inj}}{V_{\rm ini}}.$$

Experimental tests show that the valve bursts out at t=83 ms and to numerically obtain the same opening time, computations have to be performed with the value $\tau_{abl}=2.3~\mu \mathrm{g/J}$. The time step for the numerical simulations is prescribed around $3\times10^{-7}~\mathrm{s}$ to satisfy the restrictive Courant–Friedrichs–Levy (CFL) condition for stability purposes [16].

C. Results and Comparisons

Fig. 5 shows the measured pressure together with the calculated pressure in the metal tank. After ignition of the electric arc, the pressure increases due to the heating of gas and the vaporized material coming from electrodes. In the test, the safety valve was gauged at 2.6×10^5 Pa and as soon as the pressure reaches the critical value, the valve bursts, generating a shock wave and the pressure release. In the experiment and the simulation, the bursting valve enables reducing the pressure in the metal tank and avoids the mechanical rupture. The sudden pressure wave, propagating in the buffer area, is clearly visible on the pressure evolution as illustrated by Fig. 6. The pressure wave then interacts with the porous filter, inducing a vast number of reflected waves in the buffer and transmitted waves in the filter whose proportions depend on the filter porosity and the particle diameter.

The pressure histories in the buffer located under the metal tank are given in Fig. 6. The two curves (measurement and simulation) are different profiles and we obtain a calculated pressure greater than the measured one. Since we only consider one gas in the mathematical model, the vaporized material is not condensable in the simulation so density and pressure are overestimated. Indeed, the fluid is cooled by the porous medium and we observe the condensation of the metallic vapors coming from electrodes

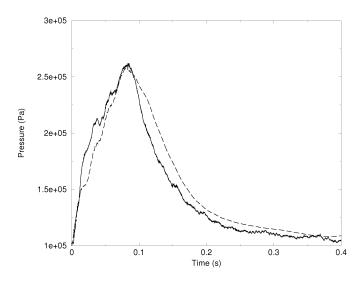


Fig. 5. Pressure histories in the metal tank obtained by the measurement (solid line) and simulation (dashed line) recorded by the sensor P_T .

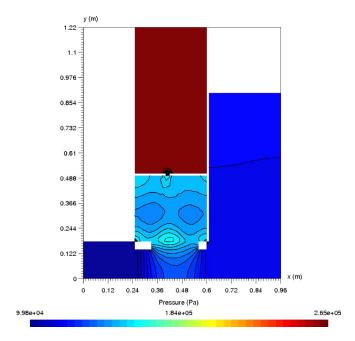


Fig. 6. Pressure histories in the buffer obtained by the measurement (solid line) and simulation (dashed line) recorded by the sensor P_B .

which are responsible for the pressure loss. Moreover, during the experimental tests, a gas leak in the buffer has been detected in the back of the buffer at the filter—buffer junction.

Fig. 7 gives the 2-D pressure field in the MV cell just after the bursting of the safety valve. The pressure in the metal tank is uniform and the shock wave generated by the valve opening hits the filter, inducing gas compression in the front of the porous media. The wave pressure is damped by the porous filter and propagates toward the connection compartment and the exhaust duct.

The numerical simulation gives the temperature map in the whole switchgear and we present the histories of the electric arc temperature in Fig. 8, the gas temperature in the metal tank,

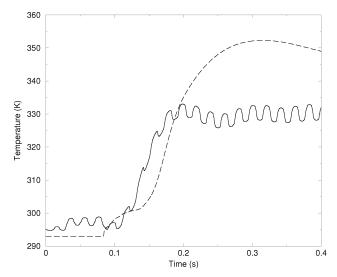


Fig. 7. Pressure distribution in the medium voltage cell just after the bursting of the safety valve.

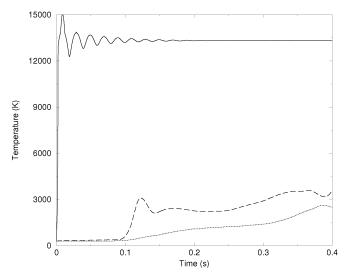


Fig. 8. Arc plasma temperature (solid line) recorded by the sensor T_A , gas temperature in the metal tank (dashed line) recorded by the sensor T_V close to the valve, and in the buffer (dotted line) recorded by the sensor T_B obtained by calculation.

and the gas temperature just after the safety valve. We obtain a plasma temperature around of 14 000 K while the ejected gas temperature, when the valve opens, ranges between 2500 and 3500 K.

In order to evaluate the porous filter efficiency, two measurements of the gas temperature with thermocouples have been carried out, respectively, at 5 and 10 cm of depth inside the filter. Measurement and simulation results are presented in Fig. 9. We observe that the hot gas cooling is efficient since the gas temperature is cut by two after crossing 5 cm of the filter. Measurement and simulation provide very similar results and the heat-transfer modeling performs realistic temperatures.

In Fig. 10, we show the gas temperature histories in the exhaust duct after the gas has crossed the filter. This information is the most important for security reasons. The result is that in

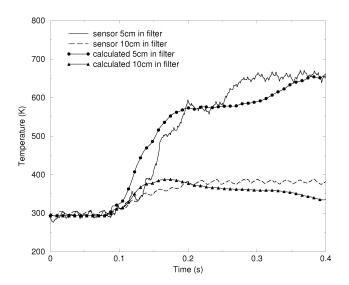


Fig. 9. Gas temperature in 5 and 10 cm deep in the porous filter recorded by sensors $T_{F5~\rm cm}$ and $T_{F10~\rm cm}$ obtained by measurement (solid and dashed lines) and simulation (symbol).

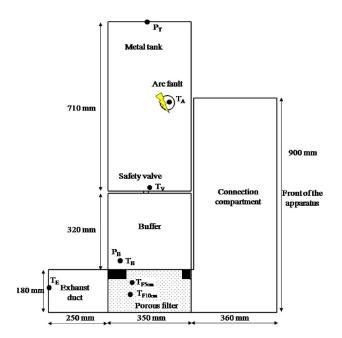


Fig. 10. Gas temperature at the exhaust duct recorded by the sensor T_E obtained by measurement (solid line) and simulation (dashed line).

the experiment and the simulation, the gas temperature is low enough to be safely ejected outside the MV cubicle.

VI. CONCLUSION

In order to limit the external manifestations of internal arc faults in MV switchgears, a porous filter located at the bottom of the apparatus is a satisfying solution to guarantee low material damage and personal safety. Experiments and numerical simulations have demonstrated the filter efficiency to cool hot gas ejected from the metal tank and to absorb the pressure wave generated by the internal arc fault.

Despite using a simplified plasma model based on source terms, we manage to carry out representative simulations which allow optimizing the filter, modifying parameters, such as porosity, grain diameter, filter dimensions, and switchgear geometry to meet IEC requirements.

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