# Anaerobic biotransformation of nitroanilines enhanced by the presence of low amounts of carbon materials

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## 10 Abstract

Three microporous activated carbons -original  $(AC_0)$ , chemical oxidized with HNO<sub>3</sub> 11  $(AC_{HNO3})$  and thermal treated  $(AC_{H2})$ -, and three mesoporous carbons - xerogels (CXA) 12 and CXB) and nanotubes (CNT)-, were tested on the biological reduction of o-, m- and 13 *p*-nitroaniline (NoA) at a concentration above the half maximal inhibitory concentration 14 15  $(IC_{50})$  for a methanogenic consortium degrading a mixture of volatile fatty acids (VFA) containing acetate, propionate and butyrate. NoAs were only partially reduced in the 16 17 absence of carbon materials (CM). Rates were dependent on the nitro group position, increasing in the order *metha>para>ortho*. CM lead to NoAs almost total reduction and 18 19 at higher rates. With AC<sub>0</sub> and AC<sub>H2</sub>, rates increased 3-fold, 4-fold and 8 fold for o-, m-20 and *p*-NoA, respectively.

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- 22 Keywords: anaerobic bioreduction; activated carbon; carbon nanotubes, carbon xerogel,
- 23 nitroanilines.

## 24 Introduction

NoAs are commonly used in the industrial production of pharmaceuticals and synthetic 25 dyes originating contaminated wastewaters (Harter, 1985). They have also been 26 reported as products of anaerobic reduction of azo dyes (Donlon et al., 1997; Garrigós et 27 al., 2002) and explosives (Spain, 1995). In soils, herbicide microbial degradation also 28 originates nitroanilines. They are categorized as toxic and mutagenic substances and 29 concern on their removal is logic (Malca-Mor and Stark, 1982; Chung et al., 1997). 30 Some published results on biological degradation of NoAs under anaerobic conditions 31 have shown their transformation via reduction of the nitro group, forming nitroso and 32 hydroxylamino intermediates to the corresponding amines, through a six-electron 33 34 transfer mechanism donated by co-substrates (Spain, 1995; Razo-Flores et al., 1997a). However, NoAs biological reduction has been described as proceeding at very low rates 35 and/or need acclimatized biomass (Saupe, 1999; Khalid et al., 2009). Redox mediators, 36 compounds that can be reversibly oxidized and reduced, shuttling the electrons from a 37 co-substrate to the organic compound to be degraded, can help as electron carriers, 38 increasing the rates of biotransformation of contaminants (Van der Zee and Cervantes, 39 40 2009). This is very important for the efficient operation of advanced biological reactors with granular anaerobic sludge, such as the upflow anaerobic sludge bed (UASB), on 41 organic compounds removal, as the electron transfer limitations can lead to poor 42 performance (need of long hydraulic retention times to reach a satisfactory extent) or 43 even collapse of anaerobic reactors (Cervantes et al., 2001). Insoluble CM have been 44 shown as a feasible redox mediators for the microbial reduction of azo dyes presenting 45 advantages in comparison with soluble guinones, such as their easier removal from the 46 47 medium and the no need of continuous addition (Van der Zee et al., 2003; Pereira et al., 2010; Pereira et al., 2014). Besides, CM can be modified in order to gain advantage of 48 their unique specific proprieties (Figueiredo el al., 1999; Pereira et al., 2010; 49 50 Amezquita-Garcia et al., 2013).

In the present study, different CM, including microporous  $(AC_0, AC_{HNO3} \text{ and } AC_{H2})$ and mesoporous CM (CX, CNT) were explored for the first time as redox mediators on the anaerobic biological reduction of nitroanilines. Three NoAs differing only in the position of nitro group, *ortho*, *metha* and *para* (*o*-, *m*- and *p*-NoA) were tested. The potential toxic effect of NoA and final degradation products was evaluated for a methanogenic consortium degrading VFA.

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# 58 **Experimental**

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## 60 Chemicals

o-NoA (98%), *m*-NoA (98%), *p*-NoA (>99%), *m*-phenylenediamine (*m*-Phe, 98%), *p*phenylenediamine (*p*-Phe, 98%) were purchase from Sigma. Acetonitrile (ACN) was
purchased from Panreac at HPLC analytic grade.

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## 65 **Preparation and Characterization of Carbon Materials**

Microporous CM comprise the commercial NoritROX0.8 AC<sub>0</sub> and two samples with 66 different chemical composition on the surface, maintaining the original textural 67 properties, prepared from chemical (AC<sub>HNO3</sub>) and thermal (AC<sub>H2</sub>) treatment of AC<sub>0</sub>. As 68 mesoporous CM, two CX synthesized by the sol-gel process at pH 6.25 (CXA) and 69 5.45 (CXB) to obtain materials with different textural properties and a commercial CNT 70 (Nanocyl 3100, 95%, diameter of 9.5 nm, an average length of 1.5 µm) were used. 71 72 Preparation and characterisation of tested CM are already described in Pereira et al. (2010, 2014). 73

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#### 75 Biological assays

76 Biological reduction of nitroanilines was conducted in 70 mL serum bottles, sealed with a butyl rubber stopper, containing 25 mL of medium. The primary electron donating 77 substrate of the medium was composed of 2 g  $L^{-1}$  chemical oxygen demand (COD) of a 78 NaOH-neutralised volatile fatty acids (VFA) mixture, containing acetate, propionate 79 and butyrate in a COD based ratio of 1:10:10. Basal nutrients were also added: NH<sub>4</sub>Cl 80 (2.8 g L<sup>-1</sup>), CaCl<sub>2</sub> (0.06 g L<sup>-1</sup>), KH<sub>2</sub>PO<sub>4</sub> (2.5 g L<sup>-1</sup>), MgSO<sub>4</sub>·7H<sub>2</sub>O (1 g L<sup>-1</sup>). Medium was 81 buffered at a pH of 7.3  $\pm$  0.2 with NaHCO<sub>3</sub> (2.5 g L<sup>-1</sup>). Anaerobic granular sludge 82 collected from an anaerobic Internal Circulation reactor of a brewery wastewater 83 treatment plant was the inoculum at a concentration of  $2.5 \pm 0.5$  g L<sup>-1</sup> volatile suspended 84 solids (VSS). Nitroanilines were added at the final concentration of 1 mM. The effect of 85 the different CM on biological reduction was tested at a concentration of 0.1 g  $L^{-1}$ . This 86 concentration is in accordance with a previous published work (Pereira et al., 2010) in 87 which AC concentrations from 0.1 g  $L^{-1}$  to 0.6 g  $L^{-1}$  were tested and lead to an increase 88 of the dye adsorption (from less than 10 % to 65 %), without accelerating the dye 89 reduction rates, beyond the concentration of 0.1 g  $L^{-1}$ . These results are important once 90 activated carbon is costly and therefore the use of low amounts is an advantage for 91 92 biological processes application. Furthermore, as a redox mediator, AC is recycled from 93 its oxidized and reduced states and thus should be effective at low concentrations. Sludge was incubated overnight at 37 °C in a rotary shaker at 120 rpm. After the pre-94 incubation period, NoAs and VFA's (2 gCOD  $L^{-1}$ ) were added with a syringe from the 95 stock solution to the desired concentration. Controls without CM and without biomass 96 97 were also conducted. All experiments were prepared in triplicate.

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## 99 Effect of nitroamines and final products on a methanogenic consortium

Serum bottles of 25 mL, containing 12.5 mL of buffer solution with 3.05 g L<sup>-1</sup> sodium 100 bicarbonate and 1 g  $L^{-1}$  of Resazurin, were supplemented with 0.4 g anaerobic granular 101 102 sludge which corresponds to  $2.1 \pm 0.2$  g of volatile suspended solids (VSS) per litre, and the headspace was flushed with a mixture of  $N_2/CO_2$  (80/20 vol/vol). The final pH was 103 7.2  $\pm$  0.2. Following the addition of 0.125 mol L<sup>-1</sup> Na<sub>2</sub>S, under strict anaerobic 104 conditions, the flasks were incubated overnight at 37 °C and 120 rpm. After that period, 105 the mixture of VFA 1:10:10 (acetate, propionate and butyrate as mass of COD) at the 106 final concentration of 2 gCOD  $L^{-1}$ , and the solutions to be tested, were added and the 107 Flasks were maintained at 37 °C and 120 rpm during the entire assay. The pressure was 108 109 measured every 60 min by using a hand-held pressure transducer able of measuring a pressure variation of  $\pm$  202.6 kPa (0 to 202.6 kPa) with a minimum detectable variation 110 of 0.5 kPa, corresponding to 0.05 mL of biogas in a 10 mL headspace. The assay was 111 finished when the pressure remained stable. 500 µL of sample volume were collected 112 every day using a gas-tight syringe and methane content of the biogas was measured by 113 gas chromatography using a Chrompack Haysep Q (80–100 mesh) column (Chrompack, 114 Les Ulis, France), with N<sub>2</sub> as carrier gas at 30 mL min<sup>-1</sup> and a flame-ionization detector. 115 Temperatures of the injection port, column, and flame-ionization detector were 110, 35 116 117 and 220 °C, respectively. The values of methane production were corrected for the standard temperature and pressure conditions (STP). In the biodegradability 118 experiments the methane production was expressed as mg COD-CH<sub>4</sub>  $g_{VSS}^{-1}$  day<sup>-1</sup>. In 119 order to determine the activities, the values of pressure (calibrated as an analogical 120 121 signal in mV) were plotted as a function of time and the initial slopes of the methane were calculated. SMA values were determined dividing the initial slope by the VSS 122 123 content of each vial at the end of the experiment and were expressed in mL CH<sub>4</sub> g<sub>VSS</sub><sup>-1</sup>

day<sup>-1</sup>. Background methane production due to the residual substrate was subtracted. Test
included series containing increasing NoAs in the range of 0.25 to 1 mM, to evaluate
their effect on the methanogenic consortium activity. The final products of biological
reduction were also tested. Two controls were made in the same conditions, one
containing only VFAs and the other without any substrate (blank assay). All batch
experiments were performed in triplicate. The effect of tested compounds was evaluated
by comparing with the control containing only VFAs.

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### 132 Analytical techniques

Reactions were monitored spectrophotometricaly in a 96-well plate reader (ELISA BIO-133 TEK, Izasa) and by HPLC. NoAs show a yellow colour with maximum wavelengths at 134 410 for o-NoA, 350 for m-NoA and 380 nm for p-NoA. At select intervals, samples 135 136 were withdrawn (300  $\mu$ L), centrifuged at 5000 rpm for 10 min to remove the biomass and/or CM and diluted to obtain less than one absorbance unit. The UV-vis spectra 137 (200–800 nm) were recorded and nitroaniline concentration calculated at  $\lambda_{max}$ . Molar 138 extinction coefficients were calculated at  $\lambda_{max}$ :  $\epsilon_{410 \text{ nm}} = 1.345 \text{mM}^{-1} \text{ cm}^{-1}$  for *o*-NoA;  $\epsilon_{350}$ 139  $_{nm}$ = 0.582 mM<sup>-1</sup> cm<sup>-1</sup> for *m*-NoA and  $\varepsilon_{380 nm}$ = 3.104 mM<sup>-1</sup> cm<sup>-1</sup> for *p*-NoA. Reduction 140 extent (RE) was calculated according to equation RE (%) =  $[(A_0-A_t)/A_0]*100$ , where 141 142 A<sub>0</sub>, is the absorbance at  $\lambda_{max}$  at the beginning of incubation and A<sub>t</sub>, the absorbance at  $\lambda_{max}$  at a selected time (t). First-order reduction rate constants were calculated in 143 OriginPro 6.1 software, applying the equation  $Ct = C_0 + Ci e^{-kt}$ , where  $C_t$  is the 144 concentration at time t;  $C_0$ , the offset;  $C_i$ , the concentration at time initial time; k, the 145 first-order rate constant  $(h^{-1})$  and t, is the accumulated time of the experiment. 146

HPLC analyses were performed in a HPLC (JASCOAS-2057 Plus) equipped with a 147 148 Diode Array Detector detector. A C18 reverse phase Nucleodur MNC18 column (250x9x4.0 mm, 5 µM particle size and pore of 100 Å from Machenerey-Nagel, 149 150 Switzerland) was used. Mobile phase was composed of the solvents: A (ultrapure water) and B (Acetonitrile). Compounds were eluted at a flow rate of 0.5 mL min<sup>-1</sup> and at room 151 152 temperature, with isocratic condition containing 50 % of A and 50% of B, during 20 min. Compounds elution was monitored at  $\lambda_{max}$  of compounds (410, 350 and 380 nm) 153 154 and at 230 nm for reduction products (5-ASA and phenylenediamines).

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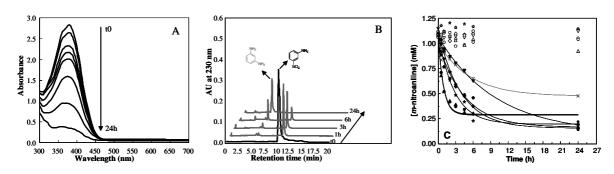
# 156 **Results and Discussion**

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# 158 Carbon materials as redox mediators on NoA biological reduction

Biological reduction of structurally related NoAs by granular anaerobic biomass and the 159 effect of different CM as redox mediators was studied and compared. During the 160 reaction, the yellow colour decreased and, in the presence of CM, the solution turned 161 colourless. As monitored by spectrophotometry, a decrease of the visible spectra was 162 observed (fig. 1A). In addition, the reactions were followed by HPLC, by which NoA 163 and products are separated and can be analyzed individually. Figures 1B show the 164 HPLC chromatograms for 3-NoA reduction in the presence of AC<sub>H2</sub>. A decrease of the 165 166 NoA peak was observed at the maximum wavelength of the NoA. At 230 nm, both NoA removal and product formation could be monitored, confirming the reduction of the 167 NoA. As compared with standards, the products of nitroanilines reduction were 168 169 identified as the expected products, the correspondent phenylenediamines, which is in 170 agreement with literature (Razo-Flores et al., 1997b; Razo-Flores et al., 1999; Saupe, 1999; Bhushan et al., 2006). According to previous literature, nitroreductases convert 171 172 nitro groups either to nitroso derivatives, hydroxylamines or amines through six 173 electron successive addition from cosubstrates to nitrocompounds. The high reactivity and instability of nitroso derivatives difficults their detection. The aromatic amines
formed are usually difficult to be further degraded under the anaerobic conditions,
however have the possibility, in some cases, to be degraded by following aerobic
processes (Van der Zee and Villaverde, 2005).

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Figure 1. Biological reduction of *m*-NoA with AC<sub>0</sub> as monitored by UV-vis spectroscopy (A) and HPLC
(B). First-order rate curves of *m*-NoA biological reduction (C). x, no CM; ●, AC<sub>0</sub>; ▲, AC<sub>H2</sub>; ◆, AC<sub>HNO3</sub>;
⊕, CXA; ★, CXB and ♥, CNT. Black symbols - biotic and white symbols - abiotic assays.

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As observed in figure 1C, NoAs reduction followed first-order kinetics and higher rate was obtained for the *m*-NoA which was 2x higher than the obtained for *p*-NoA and 4x higher than the obtained for *o*-NoA, revealing the effect of the position of the nitro substituents in the molecule. In the absence of CM, the extent of biological reduction in the equilibrium (~24h) were  $32\pm1$ ,  $56\pm4$  and  $52\pm2$ , for *o*-NoA, *m*-NoA and *p*-NoA, respectively (Table 1).

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**Table 1.** Extent (%) and rates  $(d^{-1})$  of nitroaniline biological reduction (1 mM), effect of different carbon materials (0.1 g L<sup>-1</sup>). Controls without biomass reveal that any adsorption to carbon materials occurs (data not shown).

Condition	<i>o</i> -NoA		<i>m</i> -NoA		<i>p</i> -NoA	
	(%)	(h⁻¹)	(%)	(h⁻¹)	(%)	(h⁻¹)
Control	32 ± 1	0.07 ± 0.01	56 ± 4	0.26 ± 0.11	52 ± 2	0.14 ± 0.02
AC <sub>0</sub>	97 ± 2	0.15 ± 0.02	98 ± 1	$1.14 \pm 0.04$	89 ± 1	1.05 ± 0.01
AC <sub>H2</sub>	97 ± 3	0.22 ± 0.03	97 ± 1	$1.12 \pm 0.01$	92 ± 1	0.96 ± 0.04
AC <sub>HNO3</sub>	94 ± 1	$0.10 \pm 0.03$	95 ± 1	$0.23 \pm 0.01$	94 ± 1	$0.18 \pm 0.01$
ХА	93 ± 2	$0.10 \pm 0.01$	94 ± 1	$0.22 \pm 0.03$	93 ± 1	$0.14 \pm 0.01$
ХВ	91 ± 1	$0.09 \pm 0.01$	92 ± 1	$0.36 \pm 0.01$	91 ± 1	0.15 ± 0.01
CNT	94 ± 6	$0.10 \pm 0.01$	91 ± 1	$0.10 \pm 0.01$	93 ± 2	0.07 ± 0.01

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Similar results were obtained for the bioreduction of *o*-, *m*- and *p*-nitroaniline reduction in samples of the river Elbe (Börnick et al., 2001). The effect of CM on extent and rates of NoAs reduction is also set in table 1. All the tested CM improved the extent and rate of NoAs reduction, demonstrating their effect as redox mediators. Almost total reduction was obtained in the presence of CM. Comparing the different carbon

materials, higher reduction rates were obtained with the microporous samples  $AC_0$  and 201 AC<sub>H2</sub>, leading to an improvement of 3-fold, 4-fold and 8-fold higher for ortho, metha, 202 203 and para NoA, respectively, as compared with the reaction in the absence of CM. In 204 previous results with azo dyes, better performance was achieved with the mesoporous carbon materials, explained by the easier access of the larger molecules of the dye to the 205 206 internal surface of the catalyst. NoAs are smaller molecules and, the better results with 207 the microporous materials might be related with higher surface area of these materials 208 instead of the size of the porous. Similarly to the known redox mediator anthraquinone-2,6-disulfonate (AQDS), the effect as redox mediator of activated carbon has been 209 attributed to the quinone groups on its surface (Van der Zee et al., 2003). In this study, 210 comparing between the three samples of microporous activated carbon, better results 211 were obtained with  $AC_0$  and  $AC_{H2}$  than with the  $AC_{HNO3}$  sample. In fact, in spite of the 212 213 higher amount of quinone groups in AC<sub>HNO3</sub> compared to the other samples, its effect is surpassed by the large amount of carboxylic acids and anhydrides also present in this 214 sample, which are electron withdrawing groups. In a previous work, thermal 215 216 modification of AC surface chemistry improved its capacity as redox mediator for azo 217 dye reduction, which was related with the a high content of electron rich sites on their basal planes ( $\pi$  electrons), known to be active sites, and by a low concentration of 218 219 electron withdrawing groups (Pereira et al., 2010). Sample  $AC_{H2}$  has the advantage of keeping some of the quinone groups without the presence of the oxygen-containing 220 acidic groups (removed during the thermal treatment). Other characteristic of the 221 222 activated carbon materials involved is their pH<sub>pzc</sub>. Due to activated carbon amphoteric character, when in solutions at pH below their pH<sub>pzc</sub> it became positively charged and at 223 pH above the  $pH_{pzc}$ , negatively charged. Therefore, at pH 7 AC<sub>0</sub> and AC<sub>H2</sub> are 224 225 positively charged and AC<sub>HNO3</sub> negatively charged. NoAs are ionisable organic compounds, they can exist either as nondissociated or dissociated species in aqueous 226 227 phase, depending on the solution pH in relation to their dissociated constants (pKa). Once the pKa of o-, m- and p-NoA are -0.28, 2.45 and 0.98, respectively (Yang et al., 228 229 2008), in solution at pH 7, deprotonation will occur generating the NoA correspondent anions. The electrostatic attraction forces between the positively charged carbons and 230 231 the negatively charged NoA will be favourable to the electron shuttling.

232 Contrarily to our results, Amesquita-Garcia el al. (2013) investigating the redox mediator effect of activated carbon fibres, original, chemical oxidized and thermal 233 treated, on 4-nitrophenol and 3-chloronitrobenzene chemical  $(Na_2S)$  reduction, have 234 235 concluded that activated carbon fibres chemically oxidized are better redox mediators due to the increased number of quinone groups. Liu et al. (2012), have discussed about 236 the mechanism of methanogenesis stimulation by activated carbon in metanogenic 237 digesters, the possibility of favouring the direct interspecies electron transfer (DIET) 238 under anaerobic conditions between bacteria and methanogens and the role of AC 239 240 surface quinone groups. Authors have demonstrated that activated carbon could accelerate the DIET between Geobacter metallireducens and Geobacter sulfurreducens 241 or Geobacter metallireducens and Methanosarcina barkeri. Studies using AQDS 242 instead of AC put aside the potential responsibility of quinone groups and lead authors 243 244 to consider, instead, the possible contribution of AC high conductivity enabling electrical connections between microorganisms. Consequently, the investment of the 245 cells on metabolic energy in producing conductive pili and the additional cytochromes 246 that are required for the DIET in the absence of AC is reduced. 247

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#### 249 Effect of nitroanilines and final reduction products on methanogenic consortium

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The inhibitory effects of the three NoAs and their reduction products on the activity of 251 acetoclastic methanogenic bacteria were evaluated (table 2). The results revealed that 252 253 the concentrations of compounds tested in biological assays were above the  $IC_{50}$ , which may also explain the low extent of reduction in the absence of CM. Among the NoAs, 254 similarly to the biological reduction results, the position of the nitro group had an effect 255 256 on methanogenic activity and a notorious higher toxic effect was observed for o-NoA. 257 The IC<sub>50</sub> for *ortho* substituted NoA was 0.23 mM and for *metha* and *para* substitutions was 0.67 mM and 0.51 mM, respectively. The lower reduction obtained for o-NoA 258 among the NoA tested, in all the tested conditions, may also be due to its higher toxic 259 260 effect on methanogenic consortium. Reduction products of NoA biotransformation in the presence of  $AC_{H2}$  was also evaluated and up to 77 % of detoxification was obtained. 261 The results obtained are in accordance with literature reporting that aromatic nitro-262 substituents are responsible for severe methanogenic toxicity, while correspondent 263 aromatic amines present lower toxic effects (Donlon et al., 1997; Razo-Flores et al., 264 1997a). 265

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Chemical	Concentration (mM)	Activity (mLCH <sub>4</sub> @PTN gVSS- <sup>1</sup> d <sup>-1</sup> )	IC <sub>50</sub> (mM)	
	0.00	$161.5 \pm 10.1$	0.23	
o-NoA	0.25	$73.6 \pm 0.6$		
0-INOA	0.50	26.1 ± 1.3 *		
	1.00	0		
Products of <i>o</i> -NoA bi	oreduction	$124.7 \pm 6.0$	N.a.	
	0.00	157.0±9.31	0.67	
NI- A	0.25	$123.7 \pm 8.0$		
<i>m</i> -NoA	0.50	$108.8 \pm 10.5$		
	1.00	35.9 ± 1.72 *		
Products of <i>m</i> - NoA b	ioreduction	$107.7 \pm 3.2$	N.a.	
	0.00	$129.2 \pm 3.0$	0.51	
	0.25	$84.3 \pm 4.6$		
<i>p</i> -NoA	0.50	$48.3 \pm 1.5$	0.51	
	1.00	$18.4 \pm 2.5$		
Products of <i>p</i> -NoA bio	oreduction	$98.0 \pm 0.2$	N.a.	
-	control	$199.1 \pm 10.1$	0.44	
	0.125	$162.9 \pm 15.2$		
MY1	0.25	$129.9 \pm 9.9$		
	0.50	$69.9 \pm 4.6$		
	1.00	0		
Products of MY1 bior	eduction	$190.3 \pm 5.3$	N.a.	
	Control	$178.8 \pm 14.5$		
	0.20	$157.4 \pm 4.2$		
	0.40	$167.1 \pm 7.9$		
5-ASA	0.80	$147.3 \pm 6.9$	2.0	
	1.00	$118.3 \pm 1.3$		
	2.00	$47.1 \pm 1.4$		
	4.00	0		

**Table 2.** Potential toxic effect on acetoclastic methanogenic bacteria degrading VFA.

N.a. - not applicable; \* \*, Metanogenic activity calculated after 1 day lag phase.

#### 270 **Conclusions**

271 The efficiency of microporous (AC<sub>0</sub>, and AC<sub>HNO3</sub>, AC<sub>H2</sub>) and mesoporous carbon 272 materials (CXA, CXB and CNT) as redox mediators on isomeric NoAs reduction was compared. Rates were dependent on the nitro group position, increasing in the order 273 274 metha>para>ortho. The presence of CM increases both the extent and the rates of 275 compounds bioreduction. The surface area of carbon materials had greater responsibility than the pore sizes, with better results obtained for AC<sub>0</sub> and AC<sub>H2</sub>. The  $pH_{pzc}$  of the 276 277 materials is also an important factor on reduction reactions, and at pH 7 the electrostatic attraction between the positively charged carbons  $AC_0$  and  $AC_{H2}$ , and the NoA anions 278 279 favors the electron transfer. The high extent of compounds reduction in the presence of CM even when present at toxic levels to the methanogenic consortium, and the 280 detoxification obtained with the mediated treatment, demonstrates the effectiveness of 281 282 the process and their promising application in continuous high rate bioreactors

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