

## **Software for evaluating probability-based integrity of reinforced concrete structures**

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### **Summary**

In recent years, much research work has been carried out in order to obtain a more controlled durability and long-term performance of concrete structures in chloride containing environment. In particular, the development of new procedures for probability-based durability design has proved to give a more realistic basis for the analysis. Although there is still a lack of relevant data, this approach has been successfully applied to several new concrete structures, where requirements to a more controlled durability and service life have been specified. A probability-based durability analysis has also become an important and integral part of condition assessment of existing concrete structures in chloride containing environment. In order to facilitate the probability-based durability analysis, a software named *DURACON* has been developed, where the probabilistic approach is based on a Monte Carlo simulation. In the present paper, the software for the probability-based durability analysis is briefly described and used in order to demonstrate the importance of the various durability parameters affecting the durability of concrete structures in chloride containing environment.

### **1 Introduction**

Since all parameters both for concrete durability and environmental exposure typically show a high scatter, a probability-based approach has shown to give a very powerful basis for durability analysis [1-3]. This approach is primarily being applied for obtaining a more controlled durability and long-term performance of new concrete structures, but it also provides a very valuable basis for condition assessment of existing concrete structures in chloride containing environment. For the probability approach a very simple software program (*DURACON*) based on a Monte Carlo simulation has been developed. In the following, the software program is briefly described and used in order to demonstrate the importance and sensitivity of the various durability parameters affecting and controlling the durability of concrete structures in chloride containing environment.

### **2 Model Description**

For the software program *DURACON* [4], the modelling of chloride penetration and time to depassivation is based on Fick's Second Law of Diffusion in combination with a

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time dependent diffusion coefficient [5]. The software incorporates the stochastic nature of the individual durability parameters which are needed as input to the program. These durability parameters include the diffusion coefficient, the time dependence of the diffusion coefficient and the critical chloride content for depassivation of embedded steel. The concrete cover and the environmental exposure expressed in the form of surface chloride concentration are also important durability and input parameters to the software program.

As time to depassivation and onset of steel corrosion is used as a basis for the serviceability limit state (SLS), the program can express the probability of failure or risk for SLS to be reached after a certain period of time. For new concrete structures, this provides an appropriate basis for coming up with an overall durability criteria for the structure in question [6], while for existing concrete structures, where the chloride front has still not reached the embedded steel, the program can be used for estimating the probability of corrosion after a certain period of time [7].

## 2.1 Rate of chloride penetration

If we solve Fick's Second Law of Diffusion for predefined boundary conditions, the following equation is obtained:

$$C(x,t) = C_s \left[ 1 - \operatorname{erf} \left( \frac{x}{2\sqrt{Dt}} \right) \right] \quad (1)$$

where  $C(x,t)$  is the chloride ion concentration at a distance  $x$  from the concrete surface after being exposed for a period of time  $t$ , and  $D_C$  is the chloride diffusion coefficient;  $C_S$  is the chloride ion concentration on the concrete surface and  $\operatorname{erf}$  is the error function. The time dependence of the diffusion coefficient is normally expressed as:

$$D(t) = D_0 \cdot \left( \frac{t}{t_0} \right)^\alpha \quad (2)$$

where  $D_0$  is the diffusion coefficient at a given time  $t_0$ , and the exponent  $\alpha$  represents the time dependence of the diffusion coefficient or the increased ability of the concrete to resist chloride penetration over time.

By substituting Eq. 2 into Eq. 1, an expression is obtained that permits the prediction of chloride penetration based on the time dependent diffusion coefficient, given by:

$$c_x = c_s \left[ 1 - \operatorname{erf} \left( x / 2 \cdot \sqrt{D_0 \cdot t \cdot (t/t_0)^\alpha} \right) \right] \quad (3)$$

## 2.2. Probabilistic approach

The probabilistic approach is based on the Monte Carlo Method. In the present application of simulation, the physical process is simulated directly by use of the modified Fick's Second Law of Diffusion for describing the transport process. The only requirement is that all the input parameters to the equation can be described by a probability density function (PDF). Once the PDF's of the various durability parameters of the system are known, the probability of failure is based on the evaluation of the limit state function for a large number of trials.

When a simulation method is used for calculating the probability of failure, the failure function is calculated for each outcome. If the outcome is in the failure region, then the contribution to the probability of failure is obtained. The probability of failure is estimated by the following expression:

$$p_f = \frac{1}{N} \cdot \sum_{j=1}^N I[g(r_j, s_j)] \quad (4)$$

where  $N$  is the number of simulations,  $I[g(r_j, s_j)]$  is the indicator function and  $g(r_j, s_j)$  is the limit state equation, where  $s$  represents the environmental load and  $r$  is the resistance of the concrete against chloride penetration.

Since the accuracy of the Monte Carlo Method (MCM) mainly depends on the number of trials [8] and the method is easy to implement, a simulation based on MCM appears to be both simple and intuitive.

## 2.3 Assumptions and limitations

It should be noted that the rate of chloride penetration may also be controlled by other mechanisms such as capillary suction or crack penetration. However, based on current knowledge, it appears that diffusion is a dominating transport process for the chloride penetration into concrete. The current software does not take temperature into consideration directly, since the input parameter for the diffusion coefficient  $D_o$  then will also reflect the prevailing temperature conditions for the given structure. This may also be the case for the input parameter  $\alpha$ , which reflects the time dependence of the diffusion coefficient. However, there is still a lack of relevant data and information on the various input parameters. Therefore, a critical interpretation of obtained results and sound engineering judgment are important for a proper utilization of the software.

## 3 Durability design options

In order to demonstrate how the *DURACON* program can be used to select appropriate concrete mixtures or concrete cover for obtaining a more controlled durability, the effects of two different concrete variables on the durability analysis are

shown in the following. In the one example, the effect of varying cement content in the concrete mixture was investigated, while in the other example, the type of cement was varied.

### 3.1 Input durability parameters

As input to the durability analysis, the following durability parameters were used:  $t$  - exposure period to the chloride containing environment. In both cases, an exposure period of 50 years was selected;  $c_s$  - surface chloride concentration. In both cases, a normal distribution of surface chloride concentration with an average of 0.60 % by wt. of concrete and a coefficient of variation (CoV) of 10% were adopted;  $x_C$  - concrete cover of reinforcement. In both cases, a normal distribution of concrete cover with an average of 50 mm and a 5 mm standard deviation were adopted;  $D_0$  - diffusion coefficient at time  $t_0$ . For each concrete mixture, this coefficient was determined based on accelerated laboratory testing [9], assuming a normal distribution with a 10% CoV;  $t_0$  - the age at which the diffusion coefficient  $D_0$  was determined. For all types of concrete, this age was 28 days;  $c_{CR}$  - critical chloride ion concentration. Based on existing experience, a value for each type of concrete depending on both content and type of cement was assumed. For all types of concrete, a 10% CoV was also adopted;  $\alpha$  - exponent for time dependence of diffusion coefficient. Based on existing experience for each type of cement, appropriate values for both the exponent and CoV were assumed.

### 3.2 Effect of cement content

In order to study the effect of cement content, four different types of concrete with a constant water to cement ratio but a varying content of an ordinary portland cement were produced. The varying cement content included 300, 350, 370 and 400 kg/m<sup>3</sup>, and the effect of the cement content on the observed diffusion coefficients is shown in Table 1, where also the adopted values for  $c_{CR}$  are included.

Table 1. Parameter values for varying cement content (kg/m<sup>3</sup>).

Cement content	300	350	370	400
$D_0$ (e-12 m <sup>2</sup> /s)	N(15.70, 1.57)	N(11.70, 1.17)	N(8.00, 0.80)	N(5.50, 0.55)
$c_{CR}$ (%wt.conc.)	N(0.05, 0.005)	N(0.06, 0.006)	N(0.065, .0065)	N(0.07, 0.007)

As can be seen from Figure 1, the increasing cement content distinctly decreased the probability of corrosion at any given time of exposure. It is also important to note that the smaller the cement content, the more rapidly the probability of corrosion increased. In most codes for reliability of structures, however, an upper level of 10% for probability of failure is normally accepted [6]. Regardless of cement content, Figure 1 demonstrates that a probability level of 10% for corrosion will be exceeded already within a period of approximately 5 to 15 years. For concrete structures in chloride containing environment, therefore, another type of cement should be used.

### 3.3 Effect of cement type

In order to study the effect of cement type, four concrete mixtures with four different types of cement were produced, where the type of cement was the only variable. The different types of cement included an ordinary portland cement (OPC), a granulated blast furnace slag cement (GGBS), a blended portland cement with 20% fly ash (PFA) and a combination of the ordinary portland cement with silica fume (OPC+SF). The effect of cement type on the observed diffusion coefficient is shown in Table 2, where also the adopted values for  $c_{CR}$  and  $\alpha$  are included.

Table 2. Parameter values for different types of cement.

Cement type	OPC	GGBS	PFA	OPC+SF
$D_0$ ( $e-12$ m <sup>2</sup> /s)	N(5.50, 0.55)	N(6.70, 0.67)	N(12.80, 1.28)	N(5.00, 0.50)
$c_{CR}$ (%wt. conc.)	N(0.07, 0.007)	N(0.12, 0.012)	N(0.10, 0.010)	N(0.07, 0.007)
$\alpha$	N(0.37, 0.07)	N(0.60, 0.16)	N(0.57, 0.10)	N(0.40, 0.07)

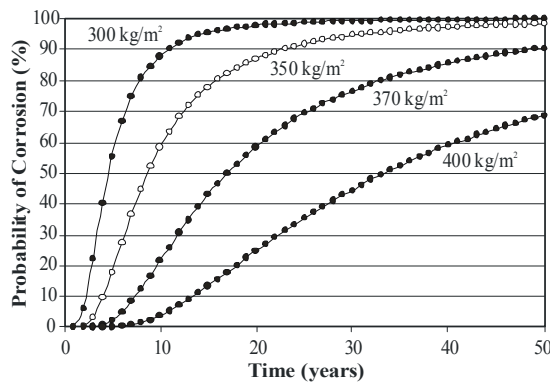


Fig. 1 The effect of cement content on the probability of corrosion.

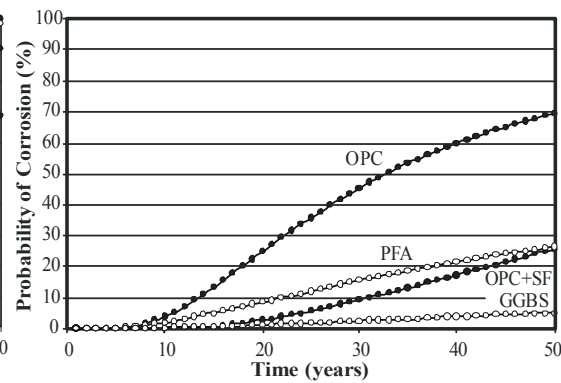


Fig. 2 Effect of cement type on the probability of corrosion.

As can be seen from Figure 2, the type of cement had a significant effect on the probability for corrosion. Figure 2 clearly demonstrates the big difference in resistance against chloride penetration between the blast furnace slag cement and the pure portland cement, which is in accordance with previous experience [10]. For the pure portland cement, the probability level of 10% for corrosion would be exceeded within a period of approximately 15 years, while for the blast furnace slag cement, this level of risk for corrosion would not be exceeded within the considered period of 50 years. For the fly ash cement and the combination of the portland cement with silica fume, the corresponding risk for corrosion would be exceeded within a period of approximately 20 and 30 years, respectively.

#### 4 Conclusions

For a probability approach to durability analysis, a number of sophisticated statistical methods exist which may be adopted for the analysis. However, since there is still a lack of relevant data as input to a analysis and a number of assumptions have to be made, a very simple software program based on a Monte Carlo simulation has been developed, some results of which are demonstrated in the present paper.

As part of the durability design options, it was shown that increased contents of a pure portland cement did not change very much the probability of chloride-induced corrosion compared to that of selecting a more proper type of cement. Thus, for the pure portland cement, a probability level of 10% for corrosion would be exceeded within a period of approximately 15 years, while for the blast furnace slag cement, such a risk of corrosion would not be exceeded within the considered period of 50 years. For the fly ash cement and the combination of the portland cement with silica fume, the corresponding risk for corrosion would be exceeded within a period of approximately 20 and 30 years, respectively.

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[Home](#) | [Table of Contents](#) | [List of Chapters](#) | [Committee Members](#) | [Index](#)  
[CMES](#) | [CMC](#) | [MCB](#) | [SID](#) | [MLPG I](#) | [MLPG II](#) | [EDEM](#)  
[ICCES'05](#) | [Publisher](#)

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 Impact, and Penetration Problems

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---

---

[Transient Solution of a Non-Linear Thermoelastic Instability Problem](#)

Abdullah M. Al-Shabibi

---

---

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Gabriel Emiliano Barrientos; Luis Alejandro Baeza; Rubens Sampaio; Mario Italo Razeto

---

---

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---

---

[2-D Analysis of a Building Frame under Gravity Load and Fire](#)

Dat Duthinh

---

---

[Characterisation of a Composite Material for Ballistic Protections](#)

Fernando José Ferreira; Mário Augusto Vaz; Francisco Queiros de Melo; Jorge Justo

---

---

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Augustin Gakwaya; Geneviève Toussaint; Patrice Gaudreault; Kevin William; Robert Durocher

---

---

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Sandra Jordão; Luis Simões da Silva; Rui Simões

---

---

[A Study on the Impact Absorbing Characteristics for Rubber and Metal Layered Structures](#)

Wan-Doo Kim; Dong-Jin Kim; Young-Shin Lee

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---

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Seung Jo Kim; Chang Sung Lee; Jeong Ho Kim; Jin Woo Park

---

---

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Florian Krenn; Stefan Kainrath-Reumayer; Johann Golser

---

---

[Adiabatic Shear Bands in Functionally Graded Particulate Composites](#)

B. M. Love; R. C. Batra

---

---

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Hui Yang Luo; Weinong Wayne Chen

---

---

[Matlab/Simulink Model of a Slip Energy Recovery System in a Cement Plant](#)

Maria Teresa Barroca Outeiro; Eduardo Sousa Saraiva

---

---

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Hugues Romero; Franck Jourdan; Frederick Dubois

---

---

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Kumar Tamma

---

---

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Rama R. Valisetty; Namburu Raju; Rajendran M. Arunachalam; Bahei-El-Din Yahya

---

---

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---

---

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Todd J. Callantine

[Non-Parametric Approach to a Paired Data Hypothesis Test in Trajectory Accuracy Analysis](#)

M. M. Paglione

[Virtual Reality in Air Traffic Control Research for US Federal Aviation Administration](#)

Michael A. Pomykacz

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Thomas Prevot; Todd Callantine; Paul Lee; Joey Mercer; Everett Palmer; Nancy Smith

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Roger W. Remington; Seung Man Lee; Ujwala Ravinder; Benjamin Willems; Michael Freed

[From Concept to Implementation - Modeling and Simulation in Air Traffic Management](#)

A. Schwartz; S. Magyarits

### Chapter 3

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[Nanostructured Molecular Probes for Gene Detection in Living Cells](#)

Gang Bao

[Knee Ligaments Constitutive Model and Computational Stress Analysis During Walking and Cycling](#)

Constantin Bratianu; Lucian Gruionu

[Microstructure of Round-Hole-Fiber Distribution in Insect Cuticle and Biomimetic Research](#)

Bin Chen; Xianghe Peng; Jinghong Fan

[Flaw Tolerant Bulk and Surface Nanostructures of Biological Systems](#)

Huajian Gao; Baohua Ji; Markus J. Buehler; Haimin Yao

[Remodeling of a Carotid Artery in Response to Flow Overload](#)

C.A. Herrera; X. Lu; Q. Dang; S. Atluri; G. Kassab

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Mihri Ozkan

[Models for Cell Adhesion and Cell Mechanics Applying Micro- and Nanoscopic Tools](#)

Joachim P. Spatz

[Insights into how to Engineer Biomaterials at the Nanoscale](#)

Viola Vogel

### Chapter 4

Boundary Element Methods

#### Organizers:

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[Contact Mechanics and BEM](#)

Ramon Abascal; Jose A Gonzalez

[Recent Advances in the Application of BEM to Damage Tolerance Assessment of Airframe Structures](#)

Ferri M. H. Aliabadi

[Multiwavelet Collocation Boundary Element Solution of Laplace's Equation](#)

Siamak Amini; Rabea Elmazuzi; Steven P. Nixon

[Application of Boundary Element Method to Elasto-plastic Analysis of 2-D Orthotropic Plates](#)

Zhangzhi Cen; Xiushan Sun; Lixin Huang; Yinghua Liu

[Boundary Integral Equations for Thermoelastic Plates](#)

Igor Chudinovich; Christian Constanda

[Frictionless Unilateral Contact by Symmetric Boundary Element Method](#)

Filippo Cucco; Teotista Panzeca; Silvio Terravecchia; Liborio Zito

[Analysis of Interface Crack Problems in Dissimilar Anisotropic Media using the Boundary Element Method](#)

Seila Vasti Faria de Paiva; Paulo Sollero; M. H. Aliabadi; William Portilho de Paiva

[Fast Multipole Accelerated BE Techniques for 3D Stokes Flow](#)

Attilio Frangi; Arturo di Gioia; Giorgio Novati



[Effective Range of V-line Extrapolation Method to Calculate SIF of a Three Dimensional Crack Near to a Surface](#)

Wataru Fujisaki

[Dynamic Crack Interaction in 2-D Piezoelectrics](#)

Felipe Garcia-Sanchez; Andres Saez; Jose Dominguez

[Boundary Integral Equations with the Divergence Free Property for Elastostatics Problems](#)

J. Jackiewicz

[Boundary Element Method for Convective Heat Transfer in a Tall Porous Cavity using Forcheimer Model](#)

Renata Jecl; Leopold Škerget

[On the Continuity of Methods of Fundamental Solutions](#)

Xin Li

[On Fracture Mode Mixity Measures in Interface Cracks. An Application to BEM Analysis of Fibre/Matrix Debonding in Composites](#)

Vladislav Mantic; Federico Paris; E. Correa

[Boundary Element Analysis of Heat Transfer in Anisotropic Functionally Graded Materials](#)

Juan Pablo Nunez; Vladislav Mantic; Federico Paris; John Berger

[Directly Derived Non-Hyper-Singular Boundary Integral Equations I: Petrov-Galerkin Schemes](#)

Zhongyan Qian; Z.D. Han; P. Ufimtsev; S.N. Atluri

[Directly Derived Non-Hyper-Singular Boundary Integral Equations for Acoustic Problems II: The Collocation Implementation](#)

Zhongyan Qian; Z.D. Han; P. Ufimtsev; S.N. Atluri

[On Frictionally Constrained Cracks](#)

Patrick Selvadurai

[2.5D Transient Heat Transfer \(Conduction and Convection\) Using the BEM](#)

Nuno A. V. Simões; António J. B. Tadeu

[Advanced Meshless LBIEM for Thermoelastic Analysis of Non-homogeneous Solids](#)

Jan Sladek; Vladimir Sladek; Chuanzeng Zhang

[Scaled Boundary Finite-Element Solutions for Singular Stress Fields in Multi-Material Wedges](#)

Chongmin Song

[BEM Anisotropic Thermoelastic Analysis of Bi-material Interface Cracks](#)

Choon-Lai Tan; Yui-Chuin Shiah

[Extension of New Local Error Estimators for Panel Methods in 2-D Potential Flow Problems](#)

Marcelo O. Violato; Ariosto B. Jorge; Nelson Manzanares Filho

[Fast Multipole Boundary Element Method for Simulation of Composite Materials](#)

Zhenhan Yao; Haitao Wang; Pengbo Wang

## Chapter 5

### Composite Materials: Experiments, Analysis, and Applications

#### Organizers:

Professor David H. Allen, Professor Michihiko Nakagaki,

Professor Anthony M. Waas & Professor Zhenhan Yao

[Experiments on Buckling and Postbuckling Behavior of Laminated Composite Stringer Stiffened Cylindrical Panels](#)

Haim Abramovich; Ariel Grunwald; Pavel Pevsner; Tanchum Weller; Adrian David; Gila Ghilai; Anthony Green; Nisson Pekker

[A Model for Predicting the Evolution of Multiple Cracks on Multiple Length Scales in Heterogeneous Viscoelastic Solids](#)

David H Allen; Chad R Searcy

[Geometric Imperfection Based Design Criteria for Composite Shell Buckling](#)

Damodar R. Ambur; Mark W. Hilburger; Michael P. Nemeth

[Modeling of Damage Growth in Composite Laminates](#)

Shiladitya Basu; Anthony M. Waas; Damodar R. Ambur

[Energetic-Statistical Size Effect in Composites and Sandwich Structures](#)

Zdenek P. Bazant; Alessandro Beghini

[Thermomechanical Wrinkling in Sandwich Panels with a Nonuniform Temperature Distribution](#)

Victor Birman

[Buckling and Postbuckling Behavior of Stringer Stiffened Laminated Composite Curved Panels Subjected to Shear](#)

Chiara Bisagni; Potito Cordisco; Haim Abramovich; Pavel Pevsner

[Residual Strength of Repaired Composite Materials Subjected to Compression Fatigue Loading](#)

R. Carvalho; M. De Freitas

[Contact Buckling and Post-buckling of Delaminated Plates](#)

Herzl Chai

[Mechanics of Atomic Scale Interfaces in Carbon Nanotube Reinforced Composites](#)

Namas Chandra; Sirish Namilae

[Analytical Solution for ITZ's Thickness around Convex Shaped Aggregate Grains based on Section Analysis Method](#)

Huisu Chen; Wei Sun; Piet Stroeven; L.J. Sluys

[The Study of Reversible and Irreversible Impact Loading on Symmetrical and Unsymmetrical CFRP Composite Laminates](#)

Opukuro A. David-West; David H. Nash; William M. Banks

[The Compressive Strength of Fiber Composites](#)

C. K. Hari Dharan; Chun-Liang Lin

[Modelling Postbuckling Composite Structures](#)

Brian G. Falzon; Marco Cerini

[A Crack Along the Interface Between Two Transversely Isotropic Materials - the +/- 45 degree Pair](#)

Yuval Freed; Leslie Banks-Sills

[Analysis of Stress Concentrations in 2x2 Braided Composites](#)

Deepak Goyal; John D Whitcomb

[Response of CFRP Laminates under High Strain Rate Compression until Failure](#)

Rui Miranda Guedes; Fernando José Ferreira; Mário Augusto Vaz; Pedro Henrique Magalhães

[Advanced FRP Composites in the Civil Infrastructure: New Tools for Old Threats](#)

Gilbert A. Hegemier

[Coupled Electro-Stretching-Bending Analysis of Holes in the Electro-Elastic Composite Laminates](#)

Chyanbin Hwu; M.C. Hsieh

[Edge Effects on Sandwich Composites](#)

Moussa Karama; Sébastien Mistou

[Stress Gradient Effects in the Failure Criteria for Textile Composites](#)

Ryan L. Karkkainen; Bhavani V. Sankar

[Delamination Behavior of Composite T-Sections with Z-Fibers](#)

Hakan Kilic; Som R. Soni

[Experimental and Numerical Analysis of Delamination Growth in a Graphite/Epoxy Specimen Caused by a Ply Cut](#)

Manfred Koenig; Ronald Krueger; Edmund Kohler; Manfred Kurz; Thomas Ruckstuhl

[Multi-Objective Optimization of Composite Stiffened Panels: Computations and Experiments](#)

Luca LANZI

[Simulation of Sensor Application and Shape Control of Piezoelectric Structures at Large Deflections](#)

Sven Lentzen ; Ruediger Schmidt

[Homogenisation and Damage Mechanics for a Variety of Layered Systems](#)

L. Neil McCartney

[Characterization of Internal State Variable for Fiber Fracture in UD Composite](#)

Modris Megnis; Povl Brondsted; Saif A. Rehman; Tanveer Ahmad

[Instabilities and Loss of Ellipticity in Fiber-Reinforced Nonlinearly Elastic Solids Under Plane Deformation](#)

Jose Merodio; Raymond W. Ogden

[Finite Element Modelling of Viscoelastic Core Sandwich Panels](#)

Rui Silva Moreira; José Dias Rodrigues

[Composite Material Model with Circular Inclusion under Imperfect Interface Conditions](#)

Michihiko Nakagaki; Ryosuke Matsumoto; Yoshihiro Nakamichi; Shuji Takashima

[Mode II Interlaminar Fracture of Carbon/epoxy Multidirectional Laminates](#)

A.B. Pereira; A.B. Morais; A.T. Marques; P.M.S.T. de Castro

[Composites for Marine Structures - Challenges and Recent Advances](#)

Yapa D.S. Rajapakse

[Design of Composite Layers with Curvilinear Fiber Paths Using Cellular Automata](#)

Shahriar Setoodeh; Zafer Gurdal; Mostafa M Abdalla

[Compression Strength of Textile and Wavy Fiber Composites](#)

Kunigal Shivakumar

[Non-Dilute Multiple Coated Fiber Composites with BCC Microstructures: Effect of Shape and Fiber Orientation](#)

H. M. Shodja; Farshid Roumi

[Environmental Exposure of Glass-fibre Reinforced Composites](#)

Nirvan Karam Sookay; Christopher Julian von Klemperer; Viktor Verijenko

[Modelling of Multi-Layer Damage in Composite Laminates Under Static or Fatigue Loading](#)

C. Soutis; M. Kashtalyan

[A Mechanistic Model for Fatigue Life of Polymer Matrix Composites](#)

Kevin R. Uleck; Anthony J. Vizzini

[Crush Response of Composite Conical Frustrum - Experiments and Modeling](#)

H. Yang; V. Karbhari

[The Electro-Mechanical Response of Electrostrictive Composite Laminates due to Actuation](#)

N. Yu; Y. M. Chang; T. Somphone

## Chapter 6

### Computational Fluid Dynamics

[Numerical Simulation of a Flow Conditioner](#)

Husam Farag Abdulrahman; Andrea Frattolillo; Nicola Massarotti

[Application of the Advection-dispersion Equation to Characterize the Hydrodynamic Regime in a Submerged Packed Bed Reactor](#)

Antonio Albuquerque; Aderito Araujo; Ercilia Sousa

[Numerical Simulation of Wind Flow in the Vicinity of Forest Block](#)

Tomas Bodnar; Ivo Sladek; E. Gulikova

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Bruce Michael Boghosian

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Kazuhiko Kakuda; Naoki Hara

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Marcello Lappa; R. Savino

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Tetsuhiro Tsukiji; Yohei Yamamoto

## Chapter 7

### Computational Intelligence and Advanced Info Technologies in Engineering Science & Advances in Imaging

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Jorge S. Cardoso

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Nuno Cid Martins; Helder Araújo

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Cláudio Jorge Vieira Teixeira; Johnny Santos; Joaquim Sousa Pinto; Joaquim Arnaldo Martins

## Chapter 8

### Earthquake Structural Engineering

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Masashi Iura; Toshiki Ishizawa

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Verica Raduka

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Alexander G. Tsonos

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Elizabeth Vintzileou; Christos Zeris; Constantinos Repapis

**Chapter 9****Finite Element Analysis in Engineering:  
Analysis, Design, & Manufacturing**[Numerical Approach to the Evaluation of Calibration Uncertainty of Contact Temperature Sensors](#)

Fausto Arpino; Andrea Frattolillo; Nicola Massarotti

[Computation of the Dynamical Behaviour of Faulty Rotor Systems](#)

Nicolò Bachschmid; Paolo Pennacchi; Andrea Vania; Ezio Tanzi

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M. Rosário Alves Calado; Carlos P. Cabrita

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William Paul Howson

[Finite Element Analysis of Elastica](#)

Kyohei Kondo; Koichiro Kuramoto

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Leonor Maria Oliveira Malva

[Numerical Modelling of Soft Soils](#)

Paulo J.V. Oliveira; Paulo A.L.F. Coelho; Luís J.L. Lemos

[Computation of Incompressible Flows with Immersed Bodies on Unstructured Cartesian Grids](#)

Dartzi Pan

**Chapter 10****Finite Strain Theory and Cyclic Plasticity****Organizer:****Professor Koichi Hashiguchi**[Mechanical Behaviors of Clay and Sand in terms of Active Soil Skeleton Structure](#)

Akira Asaoka; Toshihiro Noda; Masaki Nakano

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Frederic Barlat; Jeong-Whan Yoon

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Marte S. Gutierrez

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Koichi Hashiguchi

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Koichi Hashiguchi

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Mehdi Khojastehpour; Koichi Hashiguchi; Yukitaka Murakami

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Keisuke Satoh; Yuki Yamakawa; Yasuyuki Miyaki; Kunio Torii

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Mohammed Saiful Alam Siddiquee; Tadatsugu Tanaka

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Tadatsugu Tanaka

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Seichiro Tsutsumi; Koichi Hashiguchi; Masahiro Toyosada; Koji Gotoh

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Tetsuji Yoshimaru; Koichi Hashiguchi; Takashi Okayasu; Saiichi Sakajo

## Chapter 11

Innovative Aircraft Design

### Organizers:

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[Advanced Characterization to Parameterize Material Properties for Multiscale Design](#)

Edoardo Bemporad, F. Carassiti

[From Aeronautical to Nautical Modeling and Design](#)

Paolo Bulgarelli

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Ferdinando Cannizzo

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Giampietro Carpentieri; Michel van Tooren; Giovanni Bernardini; Luigi Morino

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Fabio Carassiti

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José Barahona da Fonseca

[Technical Note II: An Automatic Pilot to Make Perfect Horizontal Loops Varying only Gflyup through the Horizontal Loop](#)

José Barahona da Fonseca

[Technical Note III: The Risk of G-LOC and the Time to G-LOC Meter](#)

José Barahona da Fonseca

[Technical Note IV: Exact Flyup Altitude + Risk of G-LOC= Anti-G-LOC GCAS](#)

José Barahona da Fonseca

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Stefano De Rossi; Chiara Pecchio; Edoardo Bemporad

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Aldo Frediani

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Giuseppe Gatta; Fulvio Romano; Luigi Di Palma; Modesto Pecora

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Massimo Gennaretti; Alessandro Carvai

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Michel Kamel

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Luigi Morino; Giovanni Bernardini; Daniele De Gregorio; Karen E Willcox; Wesley L. Harris

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Luigi Morino; Giovanni Bernardini; Chiara Cerulli; Fabio Cetta

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Luigi Morino; Giovanni Bernardini; Franco Mastroddi

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Emanuele Rizzo; Aldo Frediani

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Teodoro Valente; Cecilia Bartuli

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Michel Van Tooren

**Chapter 12**

## Instabilities and Bifurcations in Fluid Mechanics

**Organizers:**

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[Stability and Bifurcation Analyses for Crystal Growth Processes](#)

Pinhas Z. Bar-Yoseph; Alexander Yu. Gelfgat

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A. Bergeon; E. Knobloch

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Morten Brons; Anders Bisgaard

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C. H. Bruneau

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Jacob Cohen; D. Mourtazin

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Nuno P. Costa; Rodrigo Jorge Maia

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Arne Cröll; Peter Dold; Th Kaiser

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Peter Dold; Arne Cröll

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Eyal Heifetz

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R. Hollerbach

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B. C. Houchens; John S. Walker

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Eliezer Kit; Alexander Yu. Gelfgat

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M. J. Medale; P. J. Cerisier

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Jiro Mizushima; Tomohito Miura

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Alexander Oron; Oded Gottlieb

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Janis Priede; Gunter Gerbeth

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Isaac Rubinstein

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J. M.M. Sousa

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Hermann Wilke; Andrew Cliffe; J. A. Pojman

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Alexander Yakhot; Nikolai Nikitin; Heping Li

## Chapter 13

### Manufacturing Process Modeling

#### Organizers:

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[Identification of Equivalent Material Constants of a Printed Circuit Board](#)

Kun-Nan Chen; Hsien-Chie Cheng

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Wen-hwa Chen; Hsien-Chie Cheng

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Dean Deng; Hidekazu Murakawa

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Hidekazu Murakawa

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Almeida Zita Sampaio; Pedro Gameiro Henriques; Pedro Studer Ferreira

## Chapter 14

### Mechanics of Geomaterials

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Amer Al-Rawas; Hossam Hassan; Ramzi Taha; Abdel Wahid Hago; Bader Al-Shandoudi; Yahia Al-Suleimani

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Erich Bauer; Jacek Tejchman

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Annamaria Cividini; Giancarlo Gioda

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Simona de Cicco; Maria Lippiello

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Nuno Costa Guerra; Manuel Matos Fernandes; António Silva Cardoso; António Gomes Correia

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Tomasz Hueckel

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Henny ter Huerne; Martin van de Ven; Andre Molenaar; Martin van Maarseveen

[Ionised Media](#)

Jacques M. Huyghe; Mathieu M. Molenaar

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C. Kasbergen; A. Tom Scarpas

- 
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Niki Kringos; A. Tom Scarpas
- 
- [Constitutive Modelling of Elastoplastic Response of Sand](#)  
Xueyan Liu; A. Tom Scarpas
- 
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Eyad A. Masad; Aslam Al-Omari
- 
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T. Milne; M. Huurman; C. Kasbergen; A. Tom Scarpas
- 
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Markus Oeser; Sabine Werkmeister; Bernd Möller; Frohmut Wellner
- 
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Luis Picado Santos; Rosa Conceição Luzia
- 
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A. Tom Scarpas; Xueyan Liu; Niki Kringos
- 
- [On Computational Approaches to Coupling Poroelasticity and Damage Mechanics](#)
- 
- Antony Patrick Selvadurai
- 
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Kiichi Suzuki; Ajitha Wanninayake; Eiki Nakayama; Takeko Mikami
- 
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Chunhe Yang; Guibin Wang
- 
- [Numerical Simulation of Beach Erosion Due to Storm Wave Actions](#)  
Wohua Zhang; Yahua Dai; S. Valliappan
- 

## Chapter 15

Meshless & Novel Computational Methods

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Professor Vitor Leitão, & Professor Thanh Tran-Cong

- 
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C. G. Biniaris; A.I. Kostaridis; D.I. Kaklamani
- 
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Jin Yeon Cho; Jae Mo An; Chang Sik Kim
- 
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- 
- Jin Yeon Cho; Sung Woon Woo; Jeong Ho Kim
- 
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Csaba Gáspár
- 
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Leevan L. Ling; Benny Y.C. Hon
- 
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Andreas Karageorghis; C.S. Chen; Y.-S. Smyrlis
- 
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Eisuke Kita; Yoichi Ikeda; Norio Kamiya
- 
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Qiuzhan Li; J. Soric; T. Jarak; S.N. Atluri
- 
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T. S. Li; S. M. Wong; K. S. Chan
- 
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Leevan Ling; Robert Alexander Schaback
- 
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L. Mai-Cao; Thanh Tran-cong
- 
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Nam Mai-Duy; Roger Tanner
- 
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Ronald E. Meyers; Keith S. Deacon
-



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I. S. Raju

---

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Bozidar Sarler; Janez Perko; Robert Vertnik; Miha Zaloznik

---

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Bozidar Sarler; Robert Vertnik; Janez Perko

---

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Jurica Soric; Qiuzhan Li; Tomislav Jarak; Satya N. Atluri

---

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Carlos M. Tiago; Vitor M. A. Leitão

---

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S. M. Wong; T. S. Li; Y. C. Hon

---

[Solving Maxwell's Equations by Multiquadrics Method](#)

D.L. Young; T.K. Wong; C.W. Chen

## Chapter 16

### Multi-scale Modeling of Materials

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 Professor Hiroshi Okada, Dr. Deepak Srivastava,  
 Dr. Vinod Tewary, Professor Yoshiro Tomita,  
 & Professor Priya Vashishta

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G. Ananthakrishna

---

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---

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Tomas Arias

---

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Lowell Baker; Nicolas G Hadjiconstantinou

---

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Davor Balzar; Nicolae C. Popa

---

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Miguel A. Blanco; Aurora Costales; Víctor Luaña; Ravindra Pandey

---

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Max O. Bloomfield; Timothy Cale

---

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Tahir Cagin

---

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Namas Chandra; Chandrakanth Shet

---

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Fu-Pen Chiang

---

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Peter W. Chung

---

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Dana D. Dlott; Hyunung Yu; Shufeng Wang; Yanqiang Yang; Selezion A. Hambir

---

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Michael Dudley

---

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Alain Esteve

---

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George E. Froudakis

---

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Thomas S. Gates

---

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Jaafar Ghanbari; Kambiz Behfar; Reza Naghdabadi

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William A. Goddard

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Z. Xiao Guo

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Itsuo Hanasaki; Akihiro Nakatani; Hiroshi Kitagawa

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---

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Luke L. Hsiung

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---

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Hanchen Huang

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---

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Tamio Ikeshoji

---

---

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Masahiko Katagiri; Hidehiro Onodera

---

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Pawel Koblinski

---

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Satish Kumar

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Haiyi Liang; Chung-Ho Woo; Hanchen Huang

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Yu Liang; Ramdev Kanapady; Peter Chung

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Wei Lu; Yoshihiro Tomita

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Tetsuya Matsuda; Yuki Nimiya; Nobutada Ohno; Masataka Tokuda

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Ryosuke Matsumoto; Michihiko Nakagaki; Akihiro Nakatani; Hiroshi Kitagawa

---

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Jiri Nemecek; Lubos Kopecky; Zdenek Bittnar

---

---

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Nobutada Ohno; Dai Okumura; Hirohisa Noguchi

---

---

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Toshiaki Ohta; Kenta Amemiya; Daiju Matsumura

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Hiroshi Okada; Chi-Tsich Liu; Takashi Ninomiya; Yasuyoshi Fukui; Noriyoshi Kumazawa

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Dai Okumura; Nobutada Ohno; Takeshi Niikawa

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Rob Phillips

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N. Ramakrishnan

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Bhakta B. Rath

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James Robert Rustad

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Herbert R. Schober

---

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Shengping Shen; Satya N. Atluri

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[Interfacial Conditions in Seamless Multiscale Simulations](#)

Shengping Shen; Satya N. Atluri

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Deepak Srivastava

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Jerry Tersoff

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Vinod K. Tewary; David T. Read

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Veena Tikare; Michael V. Braginsky; Jose G. Arguello

[Computational Simulation of Mesoscopic Deformation Behavior of Semi-Crystalline Polymer](#)

Makoto Uchida; Yoshihiro Tomita

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Priya Vashishta; Rajiv K. Kalia; Aiichiro Nakano

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E.G. Wang

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John Whitcomb; Julian Varghese; Jae Noh

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Kisaragi Yoshiro; Yasushi Tabata; Fumiharu Kurose; Yoshihiro Tomita; Hussein M Zbib

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N. Yu; M. A. Jing

[A Micromechanics Model for the Elastic Properties of Carbon Nanotubes](#)

N. Yu; Z. H. Zhang

**Chapter 17**

## Numerical and Analytical Methods in Gradient Elastic Theory

**Organizer:**

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## Optimization & Inverse Problems

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## Chapter 19

Structural Integrity, Damage Mechanics & Damage Tolerance

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## Thin and Flexible Structures; Stability &amp; Smart Structures

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**Chapter 21**

Viscoplasticity, Creep, &amp; Damage

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## Chapter 22

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